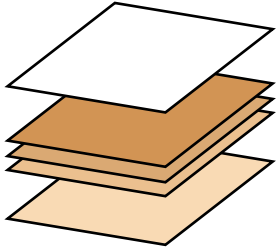


Multilayer packaging board with unbleached kraft layer on back side.  
Excellent strength & top side printing surface with high brightness and whiteness are some of its highlights.



DOUBLE COATING	
TOP LAYER	Bleached Chemical Pulp
UNDER LAYER	Semi Bleached Pulp
FILLER LAYER	Semi Bleached Pulp
BACK LAYER	Unbleached Chemical Pulp

BASIS WEIGHT		THICKNESS		STIFFNESS TABER 15°			
LB	(g/m <sup>2</sup> )	(µm)	(pt)	CD (gf.cm)	MD (gf.cm)	CD (mNm)	MD (mNm)
Size 24 x 36	T 410 om - 02	ISO 534 : 1988 (E)		T 489 om - 04			
129.9 lb	205 ± 3%	305 ± 3%	12.0 ± 3%	47	96	4.6	9.4
141.2 lb	235 ± 3%	355 ± 3%	14.0 ± 3%	61	121	6	11.9
150.4 lb	250 ± 3%	381 ± 3%	15.0 ± 3%	83	165	8.1	16.2
159.6 lb	280 ± 3%	440 ± 3%	17.3 ± 3%	106	203	10.3	19.9
171.9 lb	300 ± 3%	470 ± 3%	18.5 ± 3%	126	260	12.4	25.5
187.3 lb	350 ± 3%	550 ± 3%	21.6 ± 3%	180	350	17.7	34.3
202.6 lb	380 ± 3%	585 ± 3%	23.0 ± 3%	187	390	18.3	38.2

Tolerance for stiffness : ± 10%

## PROPERTY

<b>Roughness</b>	205 - 380 gsm	Average Tolerance	PPS (1.0 MPa) T 555 om - 04
			1.4 µm Max 1.8 µm
<b>Gloss 75°</b>			T 480 om - 05
			Top 50 ± 5 %
<b>Brightness (ISO)</b>			ISO 2470
			Top 83 ± 1 %
<b>Moisture Content</b>			T 412 om - 02
			6.0 ± 1.0 %
<b>Internal Bond Strength</b>			SCOTT T 569 pm - 00
			Min 120 J/m <sup>2</sup>
<b>Water Absorption</b>			T 441 om - 04
		COBB <sub>60</sub>	Top 35-55 g/m <sup>2</sup>
		COBB <sub>180</sub>	Back 50-80 g/m <sup>2</sup>

## APPLICATIONS

Frozen Dry Food, Dry Food Packaging, Toys,  
Office Products.

*Available for Hard Sizing, specially for cold storage food packaging.*

## PRINTING METHODS

Offset, Letterpress

